

# Optimization, Predictive Analytics, & Real-Time Process Models

Progressing Cavity Pumps (PCPs)



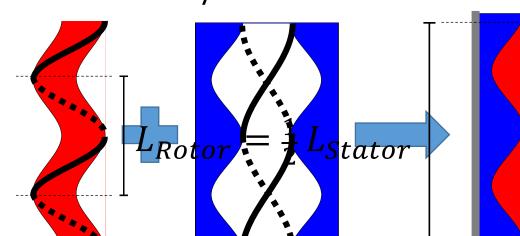
#### Benefits

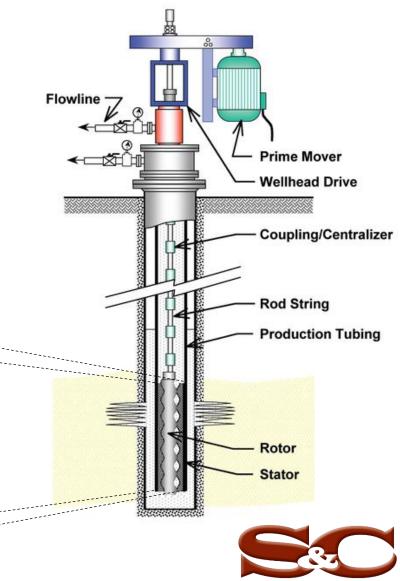
- Reduce operating costs
- Simulate design before put into place and simulate various operating scenarios for existing applications
- Optimize PCP operation (Machine Analytics)
- Alert about abnormal situations
- Provide usable data for analysis
- Monitor pump and system characteristics 24/7 from anywhere with HTML 5 technology



## Overview

- Positive displacement
- Contentious flow
- Core elements
  - Spinning helical steel rotor
  - Stationary elastomer stator





Statistics & Control, Inc.

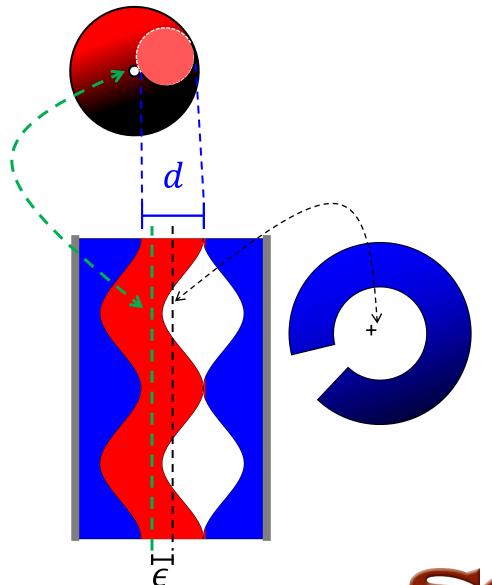
## Determine the Flow Rate

• Volumetric displacement

$$s = 4\epsilon d L_{Stator}$$

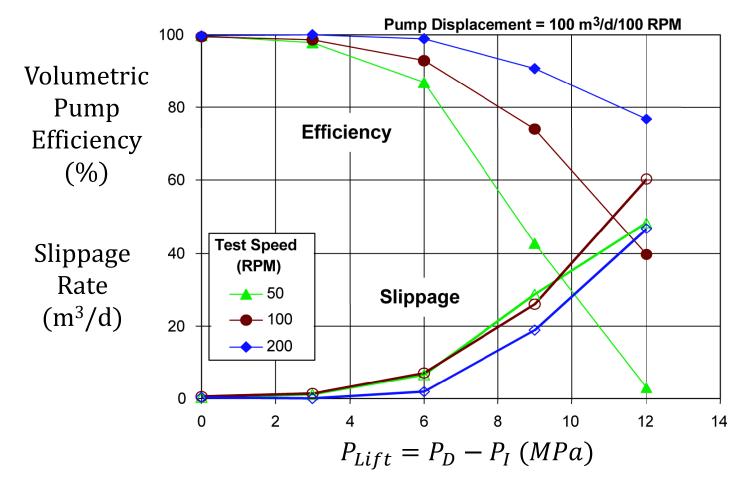
• Ideal volumetric flow rate

$$q_{Ideal} = s N_{Rotor}$$



# Determine the Flow Rate (Continued)

• Real volumetric flow rate  $q_{Real} = E_V \ q_{Ideal}$ 

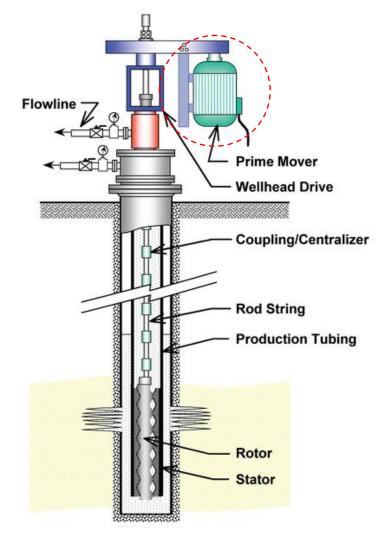




## Power the Pump

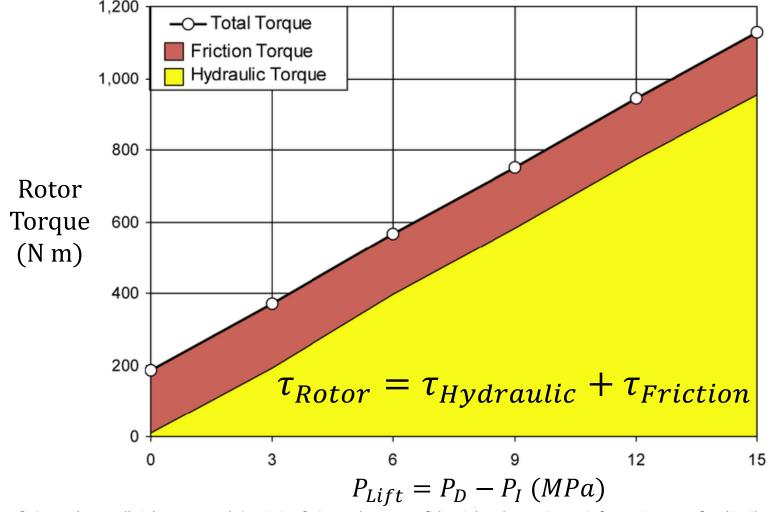
Calculate power needed to run pump

$$Power = k_1 \frac{\tau_{Rotor} \, N_{Rotor}}{E_{Power}}$$





## Determine Rotor Torque





## Conclusion

- Use spectrum of analytics
  - Increase pump efficiency
  - Reduce energy and maintenance costs
  - Extend life cycle
  - Improve availability and reliability
- Combine with web applications
  - Build domain knowledge
  - Increase operational intelligence

