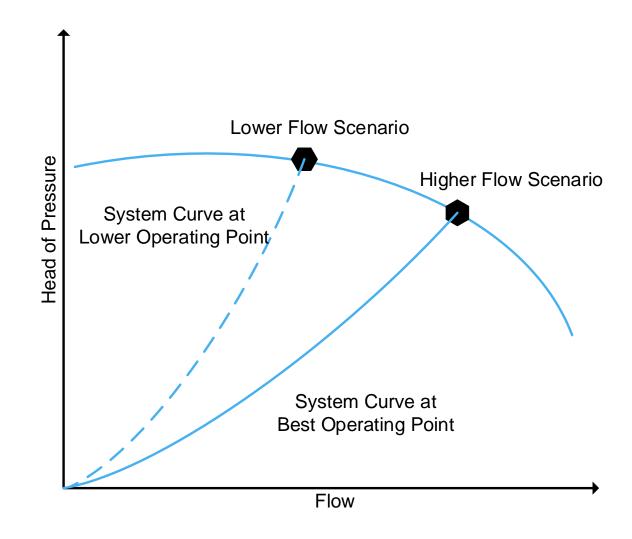


OptiRamp Water Solutions



Operations Challenges

- Increasing flow to
 - Pump more water
 - Increase efficiency
 - Reduce operational risk
 - Provide true transparency about environmental impacts
- Meet performance requirements
 - Minimize electrical consumption
 - Minimize downtime
 - Minimize operational cost
 - Maximize water flow





Technology Capabilities

- Flow assurance
- Pumping station operational management
- Validate, route, & size pumps and pumping stations
- Strategic, operational, & capacity planning
- Rapidly assess unscheduled changes in operation
- Operational prognosis

- Pump station optimization
- "What if" scenarios, training
- Electrical consumption calculations
- Water distribution pressure management
- Assess storage requirements



Model the Process

- OptiRamp models all process elements
 - Pumps/Motors
 - Pipes/pipelines
 - Field Sensors
 - Water injection/consumption
 - Control, block, gate valves
 - Leak Detection

- Process model simulates
 - Production & transportation of fluid flow, pressure, and temperature
 - Pumping station dynamic behavior
 - Large operational range to reliably replicate the process
 - Process response to disturbances
 - Energy consumption of pumps



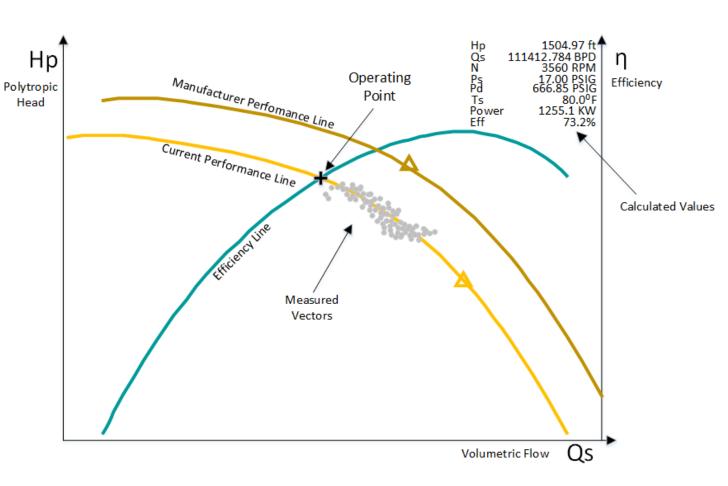
Real-Time Pump Map

Pump Curve

 Shows current pump performance compared to manufacturer's specified performance.

Displays

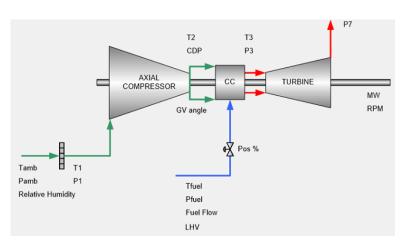
- Manufacturer's Operating Line
- Current Operating Line
- Efficiency Line
- Operating Point
- Measured Vectors

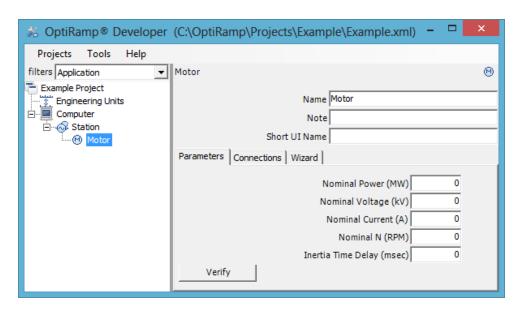




Engines

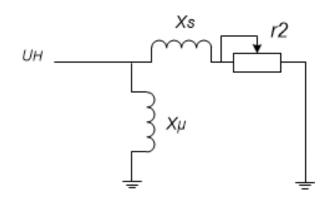
- Gas Turbines
 - Single Shaft
 - Double Shaft
- Reciprocating Gas Engines
 - Spark Ignition
 - Compression Ignition
- Electrical Motors





Reciprocating Engine Speed/Torque Envelope

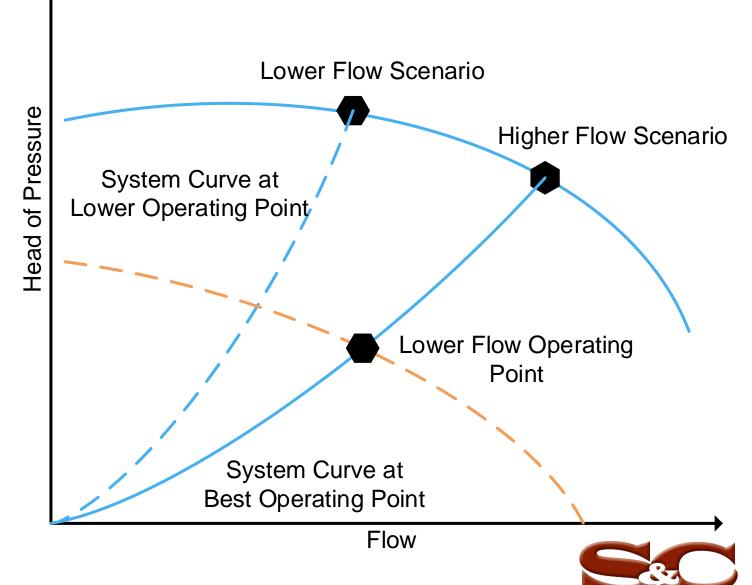






Pump Optimization

- Helps user in making decisions during unplanned production upsets
- Help user achieve objective function with pumping station and distribution
 - Maximize flow
 - Minimize energy consumption
 - Maintain pressure balance
 - Maintain mass blow balance



Statistics & Control, Inc.